



Dart Aerospace Ltd.
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D4961-043
Job Sheet 194707



Part No: D4961-043
Part Name: Tube Assembly
Part Weight: 0 lbs
Job Created: 5/7/19
Due Date: 6/14/19
Type: SOLD
Note: DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM
Ship Via:

Job Qty: 10 pcs
Status: New
Priority: Medium
Job Tracking No:
Created By: Jennifer Renwick
Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
110	Small Fab - 1	10 pcs	6/14/19		0.00	6.23	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		19-6-21
							Small Fab - 7		
120	QC 5	10 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS 40 9-89
							QC 5 - 30		
							QC 5 - 40		JUN 21 2019
			6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS 28 9-89
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		



Container No: S192649
Part: D4961 - 043
Job No: 194707
Serial No/Batch: S192649
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 06/21/19

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				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (Small Fab) 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves Descriptions: and nuts, flare other side of tube as per dwg. 120 - (QC5- Inspect part completeness to step on W/O) QC5- Inspect part completeness to step on W/O 130 - (Identify as per dwg & Stock Location:) Identify as per dwg & Stock Location: 140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
AN818-L12J	Nut	20 Ea (2 ea)	110-Small Fab - 1	S143669	OVER 007
M304TR0.750W.049	304 Round Tube .750 X .049W	2.5000 ft (.25 ea)	110-Small Fab - 1	S153774	GA 002
MS20819-12J	Sleeve	20 Ea (2 ea)	110-Small Fab - 1	S176580	OVER 006
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	AN818-L12J	20	72	0	
	M304TR0.750W.049	3,	224	0	
	MS20819-12J	20	81	0	
Part Specifications					
Specifications could not be found.					

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